



ALLIED PIPING PRODUCTS PA, INC.

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AVAILABLE
FROM
ALLIED

*get proper socket weld fit-up
in one-tenth the time.*

GAP-A-LET
socket weld
contraction rings

patented throughout the world ®

- Every socket weld gap, the proper 1/16" minimum required by ANSI 31.1, Section III, ASME, US Navy & Military Codes
- No more scribe and pull out procedure
- No more measuring or guessing gap distance
- No more cracked welds due to contraction of improperly gapped joints.

**ORDER THEM
WITH YOUR
NEXT
REQUIREMENT
FOR
SOCKET WELD
FITTINGS!**



Get proper socket weld gaps everytime with no measuring.

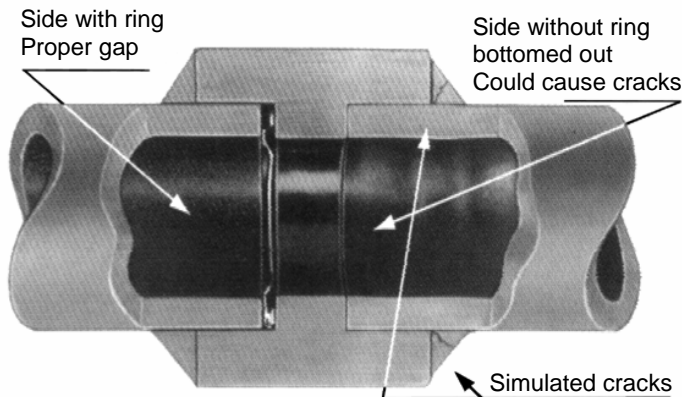
Gap-A-Let® is a split ring that is engineered and designed to give you a pre-measured 1/16" minimum gap for socket welds Made from a certified stainless steel, Gap-A-Let® resists corrosion from chemicals, radioactive materials, and water.

Gap-A-Let® spring tension makes it fit tightly into all standard sized fittings from 1" to 5". (Non-standard sizes are available upon request) Once inserted into the fitting, the Gap-A-Let® ring becomes a permanent part of the joint. It will not rattle or vibrate even under extreme pressure.

Designed for use on any socket weld application, Gap-A-Let® rings are suitable for **Power Piping (Nuclear, Conventional), Industrial Hydraulics Welded Railroad Air Brake Piping, Petrochemical Plants, Fertilizer Plants, Shipbuilding,** and the list goes on and on.

Cut fit up Time by 90%... Save thousands of Dollars in cracked Weld repairs.

Socket welds that once took 15 minutes or more to fit-up now take just seconds. There is no measuring, scribing, or remeasuring. Just pop the Gap-A-Let® into the fitting and insert pipe into the fitting. Gap-A-Let® socket weld contraction rings automatically set the required 1/16' minimum gap so you're ready to weld.

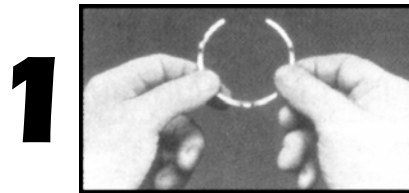


And because these rings are so easy to use, they eliminate some of the problems of socket welding. No longer is there the problem of error commonly caused by guessing the gap. Nor is there the need to scribe into hard-to-mark metal pipe walls with the danger of encroaching on minimum wall thickness With Gap-A-Let® rings quality control inspectors can concentrate on the quality of the weld and not spend all their time measuring for proper gapping. And since the costly problem of cracked welds due to improper gap is practically eliminated, your pipes can safely transport fluids the first time and every time.

A plus for piping engineers

Gap-A-Let® rings help piping engineers determine end-to-end length of pipe without guessing. Constant, proper gap gives precise length whether in field run or fab shop assembly.

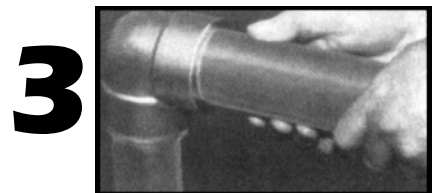
Three easy steps make Proper 1/16" min. gap Socket welds in seconds



Fitter compresses Gap-A-Let® ring to fit into pipe fitting.



Fitter seats ring into fitting. Spring tension holds ring tightly in place, assuring no rattling or vibration even under extreme pressure Ring actually be-



Fitter inserts pipe into fitting Gap-A-Let® ring automatically assures the required minimum gap (1/16") to meet the code requirements of ANSi 31.1 Section III, ASME & military codes.